



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4728-041
Job Sheet 167849



Part No: D4728-041

Job Qty: 20 ea

WLB

NOV 07 2017

Part Name: LH Cabin Speaker #1



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 11/10/17

Created By: Diane Baker

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	11/10/17	11/10/17	0.00	0.00	Start up container		<i>17-12-7</i>
110	Purchasing	20 pcs	11/10/17	11/10/17	0.00	0.00	Purchasing		<i>17-12-7</i>
120	Packaging	20 pcs	11/10/17	11/10/17	0.00	0.00	Packaging2		<i>17-12-7</i>
130	QC	20 pcs	11/10/17	11/10/17	0.00	0.00	QC6		<i>38</i>
140	Packaging	20 pcs	11/10/17	11/10/17	0.00	0.00	Packaging3		<i>5/8</i>
150	QC21-SA	20 Ea	11/10/17	11/10/17	0.00	0.00	QC21		<i>DEC 18 2017</i>

Part Op 110 - Issue P/O to Eagle : *038184*

Manufacture as per dwg Certificate of conformity required

Descriptions: 120 - Receive & Inspect for Damage & Mat'l Certs Inspect and check certificate of conformity

130 - QC6- All purchased or subcontracted products

140 - Identify as per dwg & Stock Location: *MFOC9*

150 - QC21- Final Inspection - Work Order Release

NOV 07 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4728-041P	20	0	0	0

Part Specifications

Specifications could not be found.

Plex 11/7/17 12:44 PM dart.baker.diane

DART
AEROSPACE
S018487

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

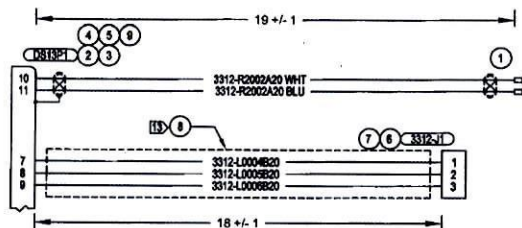


LH Cabin Speaker #1

PART NO: D4728-041
Revision:
Operation: Purchasing
Change No:

Mfg Date: 12/07/17 Job No: 167849
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LIST OF MATERIALS					
QTY PER	ITEM	PART NUMBER	DESCRIPTION	SUPPLIER	
	2	1	640911-1	TERMINAL	TYCO ELECTRONICS
	1	2	M24308/4-2Z	CONNECTOR	
A/R (5)		3	M39029/64-369	CONTACTS	
	1	4	M85049/48-2-2F	BACKSHELL	
	2	5	M24308/26-1F	JACKSCREW KIT	
	1	6	1-480303-0	CONNECTOR	TYCO ELECTRONICS
	A/R (3)	7	80617-1	CONTACTS	TYCO ELECTRONICS
	A/R (18)	8	XPF-1/4	EXPANDABLE SLEEVING	EDMO
	1	9	MS25036-148	TERMINAL	



D4728-041 LH SPEAKER #1 HARNESS ASSY.

NOTES:

- ALL NEW UNSHIELDED WIRE USE M22759/41-XX-9 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M22759/41-XX-X IS NOT INTENDED TO BE USED IN SOLDER APPLICATIONS. SOLDERABILITY CAN BE ACHIEVED WITH THE PROPER SOLDER. USE CRIMP SPLICES FOR REPAIR).
- ALL NEW TWISTED SHIELDED CABLE USE M27500-XX-TGxT14 TYPE CABLE UNLESS OTHERWISE SPECIFIED.
- ALL WIRES 20 AWG UNLESS OTHERWISE SPECIFIED.
- IDENTIFY/CODE ALL WIRES AND CABLES IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- KEEP ALL JUMPERS, LOGIC STRAP, POWER, CHASSIS AND SIGNAL GROUND WIRES AS SHORT AS POSSIBLE.
- ALL TERMINALS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL ELECTRICAL GROUNDING AND BONDING TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ALL CONNECTORS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
- ENSURE ALL UNUSED CONNECTOR CONTACTS ARE FILLED WITH SPARE PINS/sockets OR PLASTIC GROMMET SEALING PLUGS.
- A DOT (•) BEFORE A CONNECTOR CONTACT LETTER DENOTES LOWER CASE
- UNITS: INCHES UNLESS OTHERWISE NOTED.
- IDENTIFY CONNECTORS WITH SHRINK SLEEVE LABELS.
- EQUIVALENT PARTS ARE ACCEPTABLE TO USE.

RELEASED
2014-01-22

D	PN: IS5083 CHANGED TO D4645-1 PN: BR9741-401-001 CHANGED TO D4638-1 D4728-059 LENGTH CHANGED	MM	14.01.09
C	ADDED MS25036-148 ON LIST OF MATERIALS PN: M24308/26-1F QTY. CHANGED TO 2 INSTEAD OF 1 NOTE ADDED ON AFFECTED SHEETS	MM	13.08.28
B	D4728-057 PIN NO. CHANGED	MM	13.07.22
A	NEW ISSUE	MM	12.09.26
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>Dea</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>Dea</i>		
CHECKED	<i>Dea</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>Dea</i>	D4728	SHEET 1 OF 15
APPROVED	<i>Dea</i>	TITLE	SCALE
DE APPR.	<i>Dea</i>	UTILITY INTERIOR WIRING HARNESS	NTS
DATE	14.01.09	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO038184

Supplier:

EAC001-VC

Eagle Copters Maintenance Ltd.
823 McTavish Road
Calgary
AB
T2E 7G9 Canada
Phone: 403 250 7370
Fax: 403 250 7110

Ship To:

1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No:

PO038184

PO Date:

10/27/17

Due Date:

11/24/17

Purchase Order

Revision:

Revision Date:

Ship-To Contact:

Baker, DianePhone:
dbaker@dartaero.com

Via:

Ground

Pymt Terms:

Net 30

Freight Terms:

Special Comments:

E-MAILED
10/27/17

Line	Item	Part	Rev	Supplier	Item No	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
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1	D4728-041P	LH Cabin Speaker #1	Firmed 11/24/17	20 pcs	0 pcs	20 pcs	\$159.14/pcs	\$3,182.80
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Line Item Note As Per Dwg D4728-041 Rev. D
Job # 167849

2	D4728-044P	RH Cabin Speaker #2	Firmed 11/24/17	10 pcs	0 pcs	10 pcs	\$128.92/pcs	\$1,289.20
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Line Item Note As Per Dwg D4728-044 Rev. D
Job # 167850

3	D4728-045P	LH Cabin Speaker #3	Firmed 11/24/17	15 pcs	0 pcs	15 pcs	\$159.14/pcs	\$2,387.10
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Line Item Note As Per Dwg D4728-045 Rev. D
Job # 167851

4	D4728-046P	RH Cabin Speaker #3	Firmed 11/24/17	10 pcs	0 pcs	10 pcs	\$128.92/pcs	\$1,289.20
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Line Item Note As Per Dwg D4728-046P Rev. D
Job # 167852

5	D4728-047P	Advisory Light, Fwd	Firmed 11/24/17	10 pcs	0 pcs	10 pcs	\$97.03/pcs	\$970.30
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Line Item Note As Per Dwg D4728-047P Rev. D
Job # 167845

6	D4728-049P	Advisory Light, Aft	Firmed 11/24/17	14 pcs	0 pcs	14 pcs	\$102.71/pcs	\$1,437.94
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Line Item Note As Per Dwg D4728-049 Rev. D
Job # 167844



WORLDWIDE FLEET MANAGEMENT

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Telephone: (403) 250-7370

November 21, 2017

Fax: (403) 250-7110

Shipment number: SH#17-003564

Ship Via: FEDEX ECONOMY

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Phone: (613)632-5200

Waybill: 770809489835

Item	Part / Tool Number	Part / Tool Description	Current Location	Qty UOM	Serial Number	Lot Number/Tool ID
1	D4728-041P	LH CABIN SPEAKER #1	Shipping Area	20 Each		LT-17-012099.1
Type of sale: Outright						
Customer PO number: P0038184						
Sales Order Number: SO17-01490.001						
2	D4728-044P	RH CABIN SPEAKER #2	Shipping Area	10 Each		LT-17-012050.1
Type of sale: Outright						
Customer PO number: P0038184						
Sales Order Number: SO17-01490.002						
3	D4728-045P	LH CABIN SPEAKER #3	Shipping Area	15 Each		LT-17-011997.1
Type of sale: Outright						
Customer PO number: P0038184						
Sales Order Number: SO17-01490.003						
4	D4728-046P	RH Cabin Speaker #3	Shipping Area	10		LT-17-012068.1
Type of sale: Outright						
Customer PO number: P0038184						
Sales Order Number: SO17-01490.004						
5	D4728-051P	CABIN LIGHTS #1	Shipping Area	10 Each		LT-17-012218.1
Type of sale: Outright						
Customer PO number: P0038184						
Sales Order Number: SO17-01490.007						
6	D4728-053P	CABIN LIGHTS #2	Shipping Area	10 Each		LT-17-012206.1
Type of sale: Outright						
Customer PO number: P0038184						
Sales Order Number: SO17-01490.008						
7	D4728-055P	CABIN LIGHTS #3	Shipping Area	4 Each		LT-17-012207.1
Type of sale: Outright						
Customer PO number: P0038184						
Sales Order Number: SO17-01490.009						
8	D4728-057P	PS7J1 JUMPER	Shipping Area	4 Each		LT-17-012069.1
Type of sale: Outright						
Customer PO number: P0038184						
Sales Order Number: SO17-01490.010						
9	D4728-059P	CABIN LIGHTS HARNESS	Shipping Area	10 Each		LT-17-012198.1
Type of sale: Outright						
Customer PO number: P0038184						
Sales Order Number: SO17-01490.011						
10	D4728-061P	Cabin Lights Control Relay	Shipping Area	10		LT-17-011998.1
Type of sale: Outright						
Customer PO number: P0038184						
Sales Order Number: SO17-01490.012						

807-11-25
DAS
30
9-88

>> denotes that the Packing Slip line item has already been printed.

